



SA60

Assembly manual

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1. TECHNICAL ASSEMBLY TABLES

1.1 Cut dimensions tables

Do not take into account the size of the handle (~ 5cm) and the area of operation (~ 5cm).

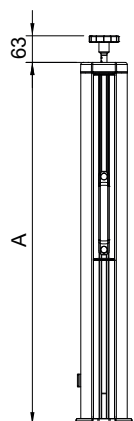


FIG. 4 ASSEMBLY WITH SPRING
(WITH SECURE STOP)

CASSETTE PROFILE	-30
FRONT PROFILE (with wheel)	-50
ROLLER TUBE	-55
FABRIC	-70



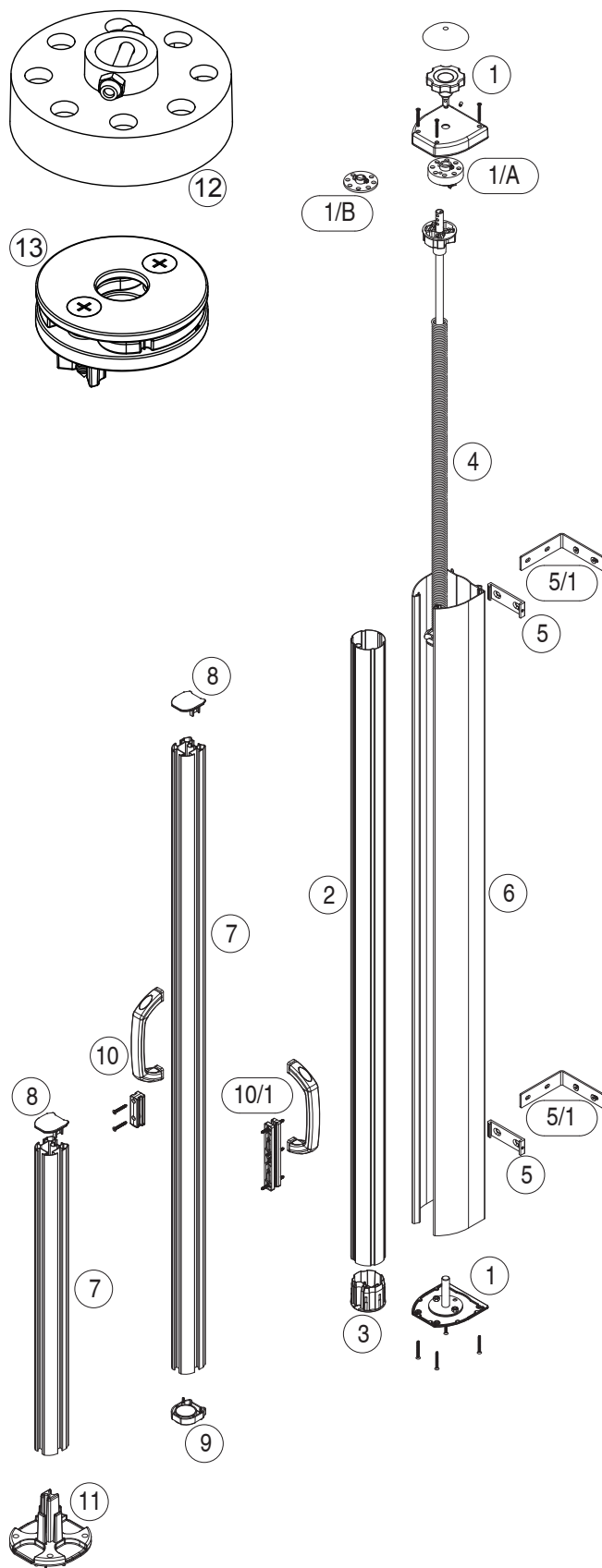
- These measurements (in mm) provide an awning with length A.
- The length of the fabric is given by the projection of the awning plus 320mm which corresponds to approximately one and a half turns of the fabric on the roller tube.

1.2 Springs

FIG. 1 SPRING TYPE	FIG. 2 Recommended awning height dimensions	FIG. 3 Awning projection
500 mm	7800-1300	Max 2000
900 mm	1300-1900	Max 2500
1400 mm	1900-2500	Max 4000

2. TECHNICAL DATA

2.1 Exploded view diagram



- 1 Case caps
- 1/A "Securstop"
- 1/A/1 "Securstop" small size
- 1/B Plate for assembled spring
- 2 "Rollerbat" Ø63mm
- 3 Ø63mm cap with hole Ø14mm
- 4 Assembled spring Ø63mm
- 5 Case wall/ceiling brackets
- 5/1 Case wall/ceiling bracket
- 6 I12223 Case
- 7 R18798 Terminal profile
- 8 Cap for terminal R18798
- 9 Cap for terminal R18798 with wheel
- 10 Front attachment handle and hook
- 10/1 Side attachment handle and hook
- 11 Foot

SAFETY KIT

- 12 Locking device
- 13 Lower support

2.2 Dimensions

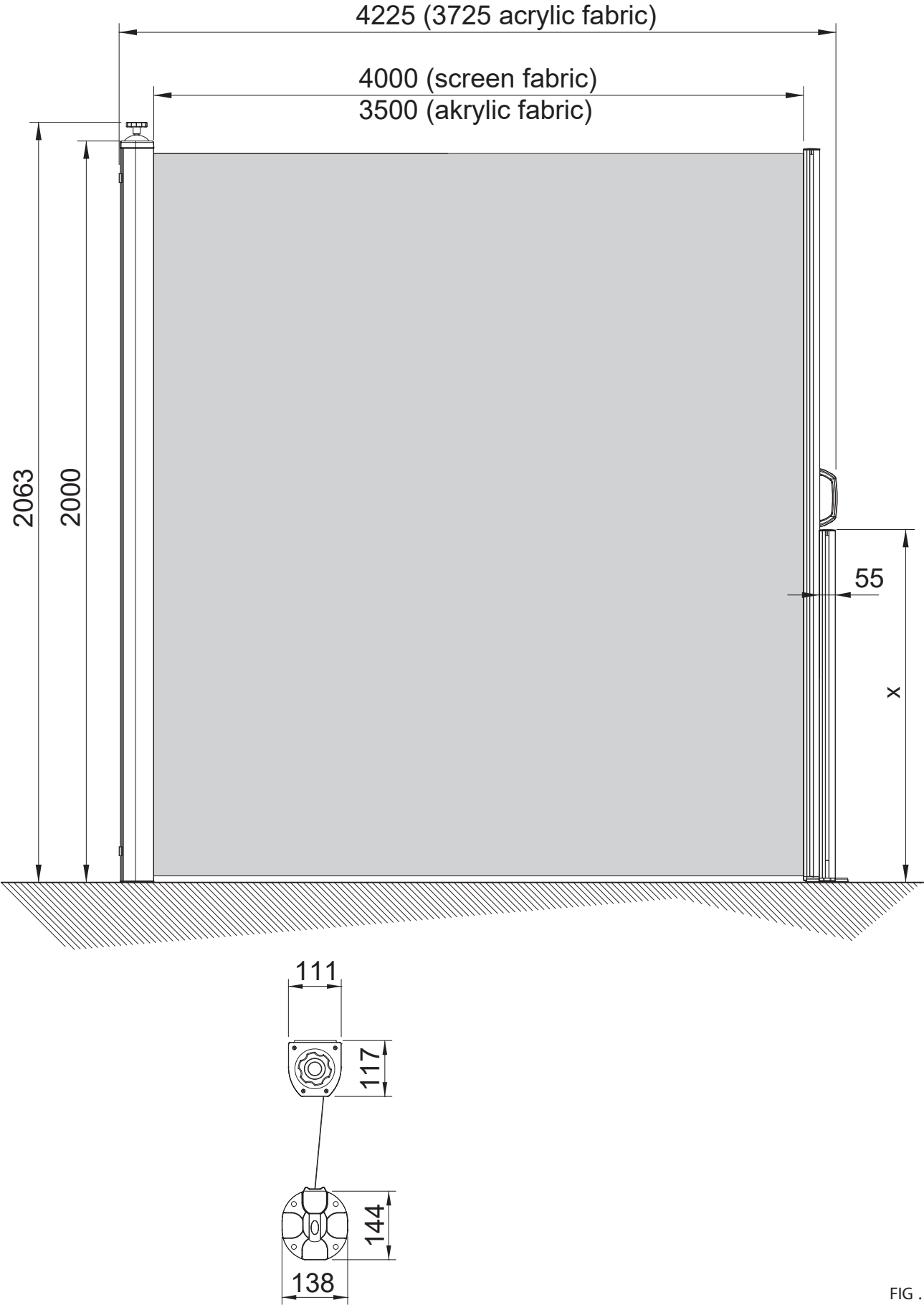
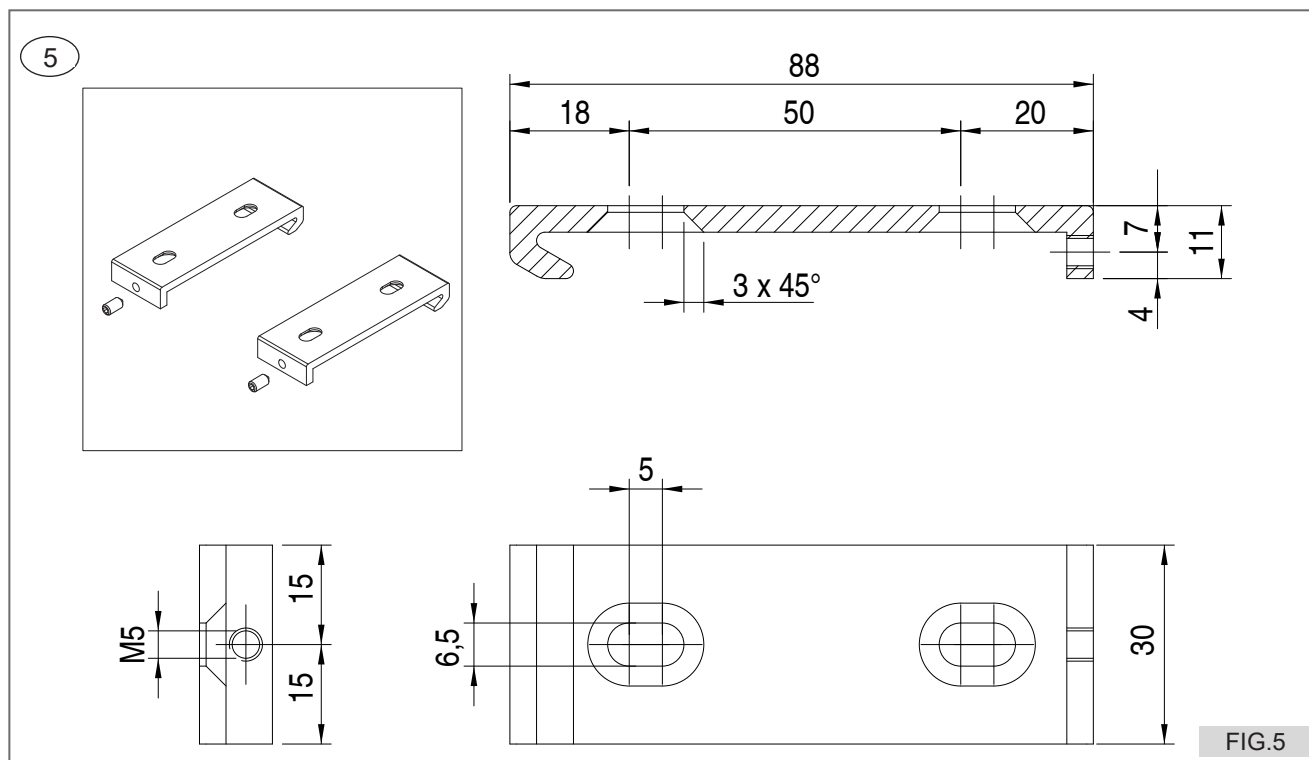
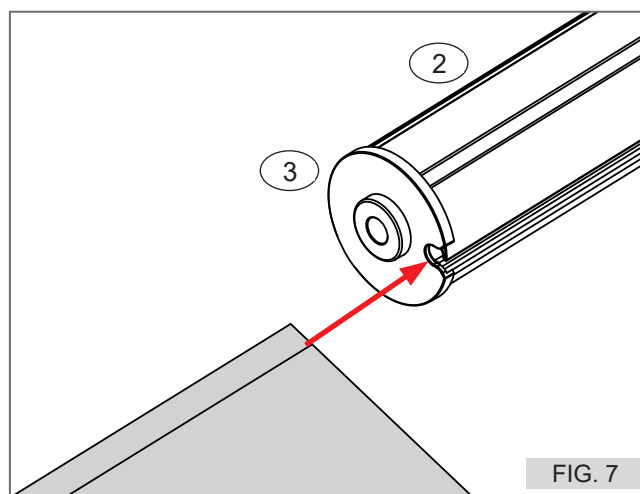
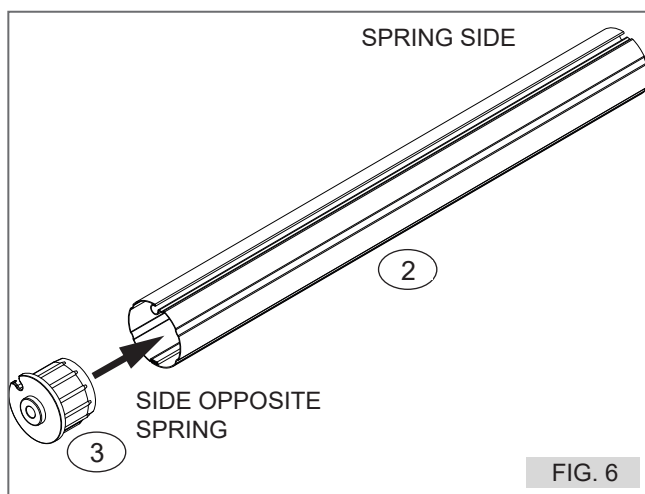


FIG . 4

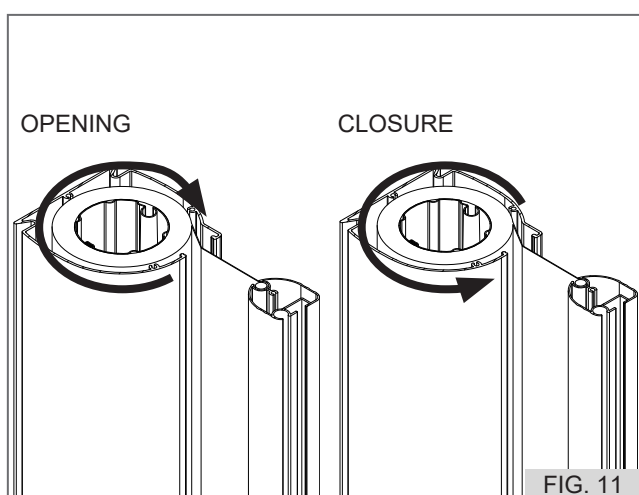
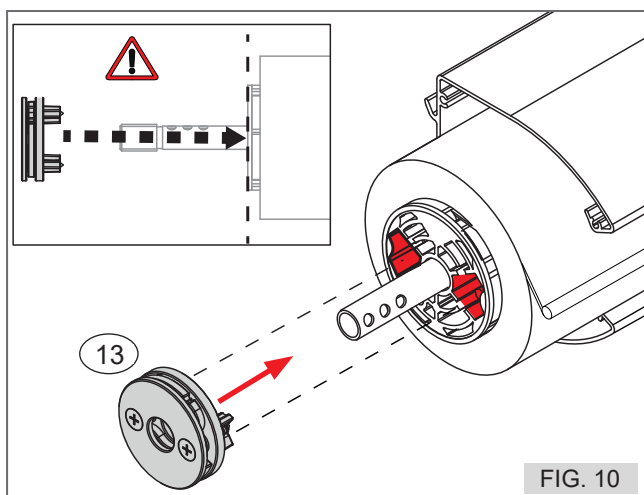
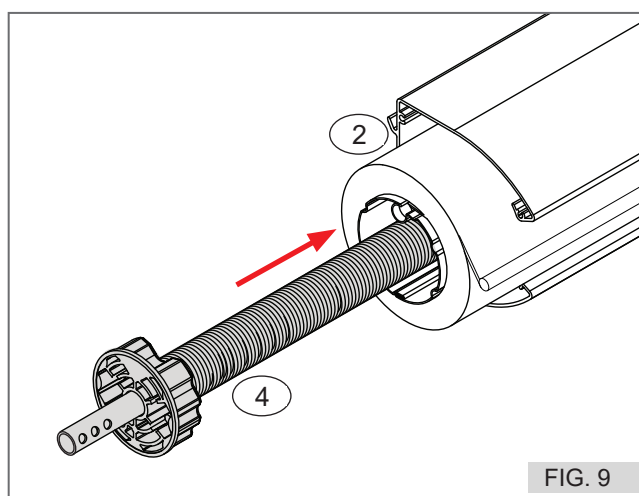
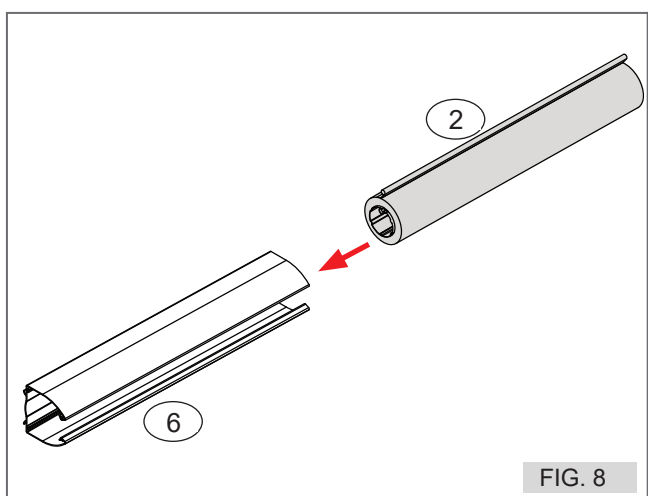
2.3 Support brackets



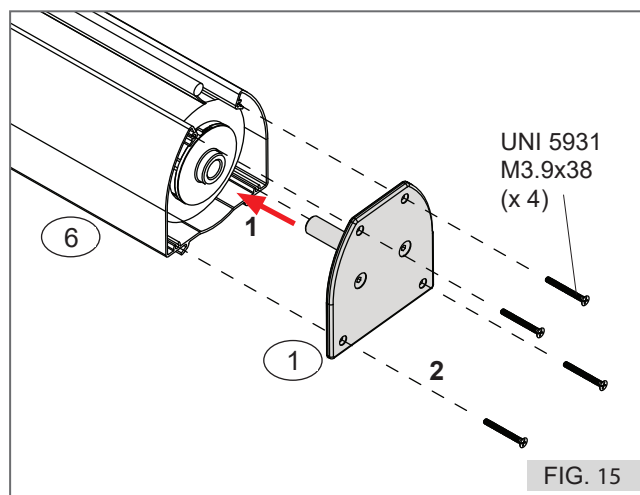
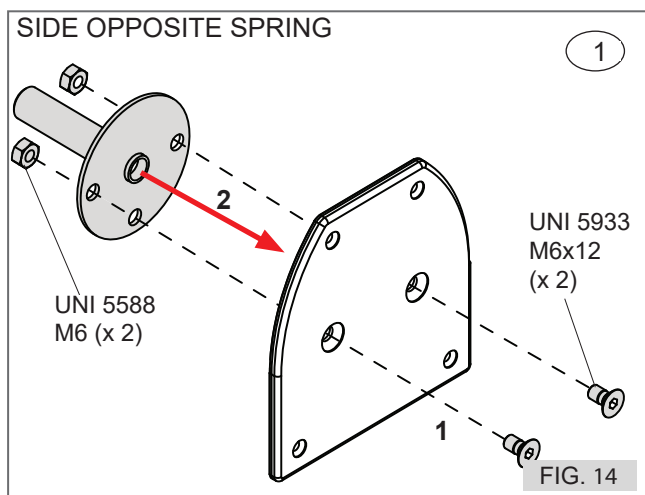
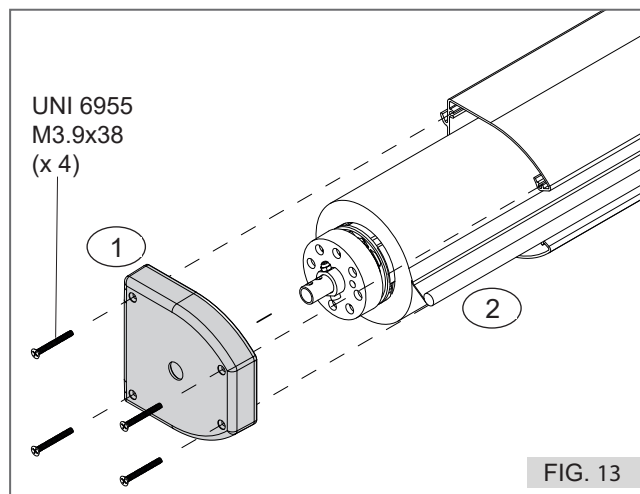
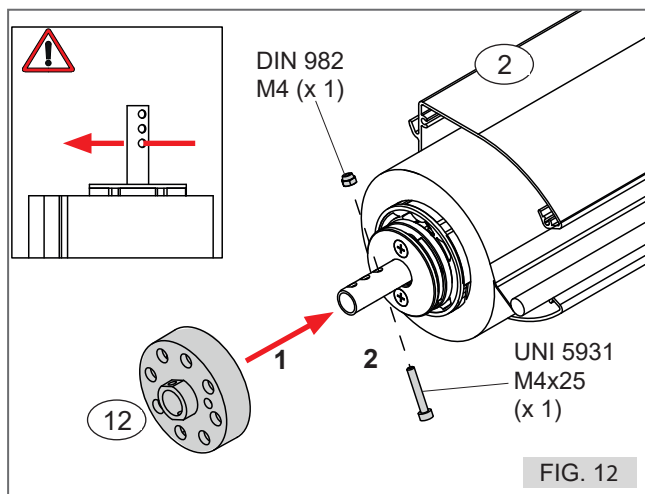
3. INSTALLATION OF FABRIC ON ROLLER TUBE



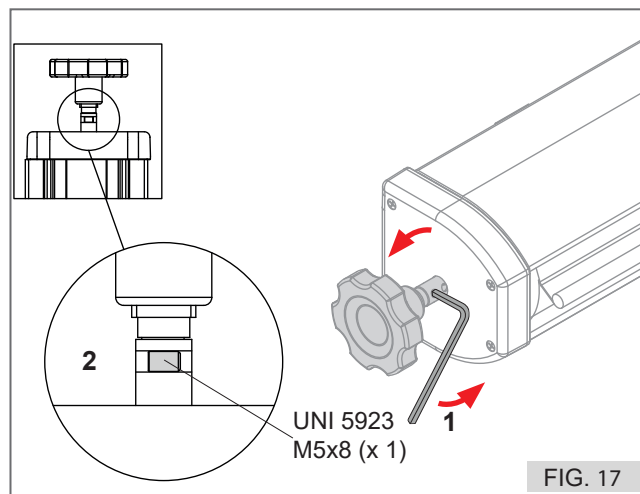
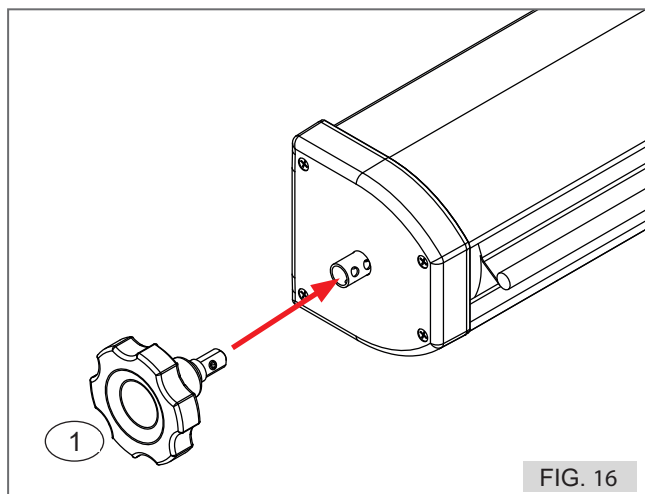
3.1 Case, roller tube and spring assembly



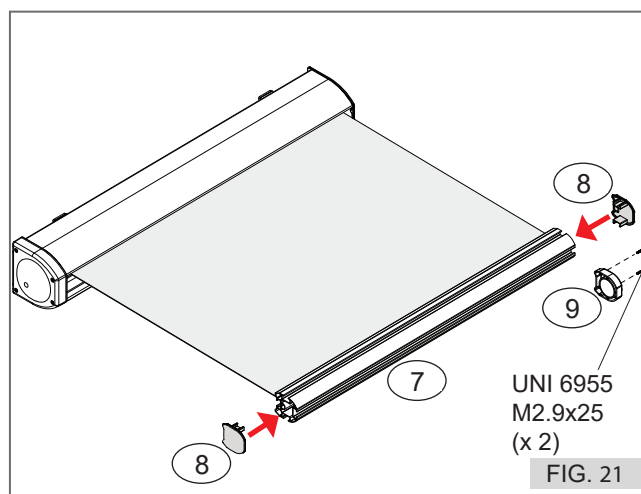
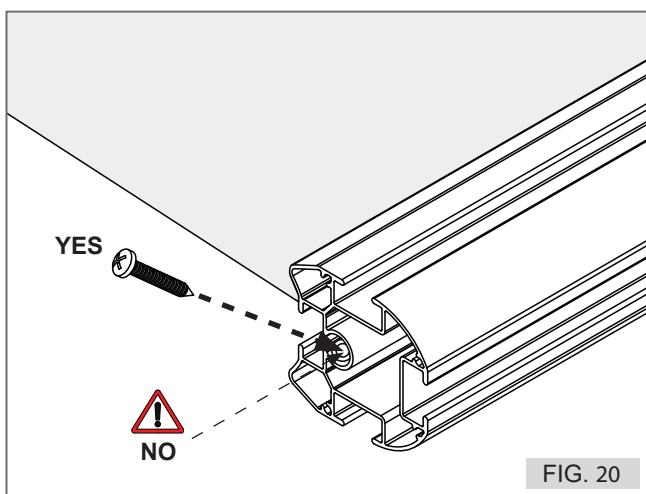
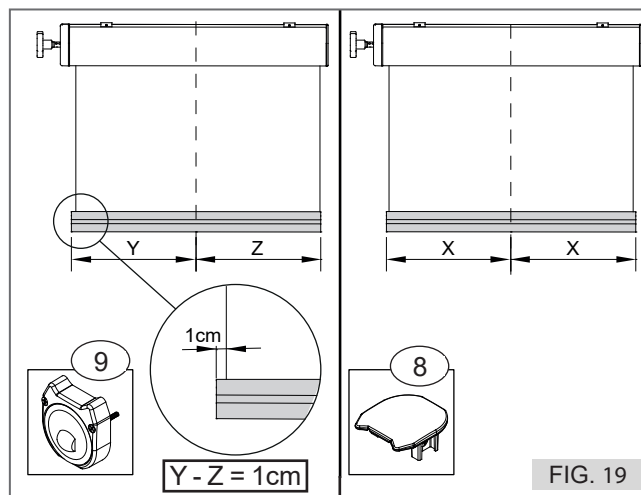
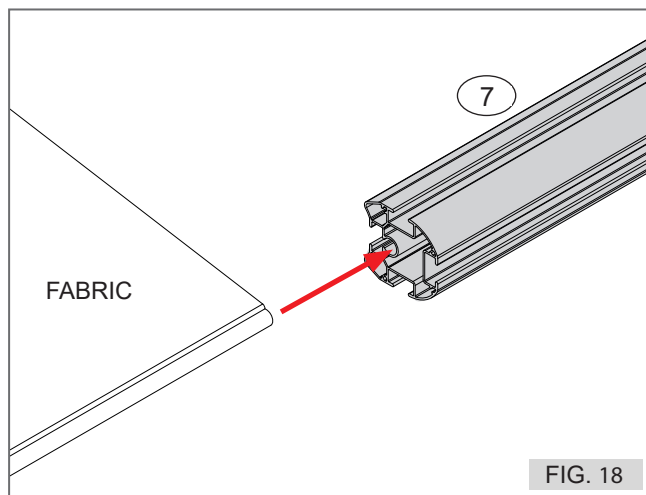
3.2 Case caps installation



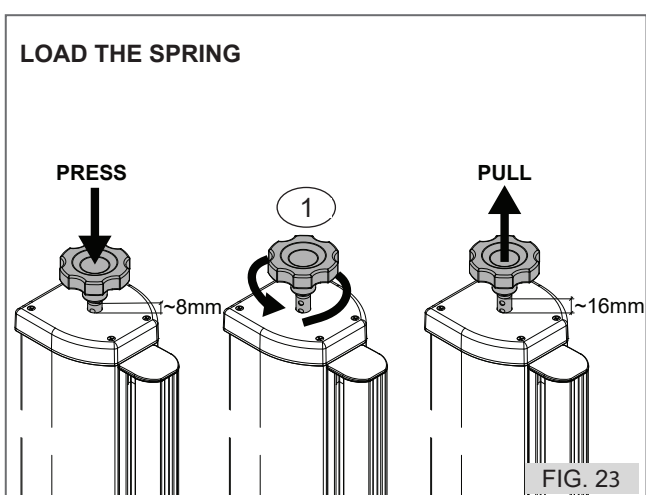
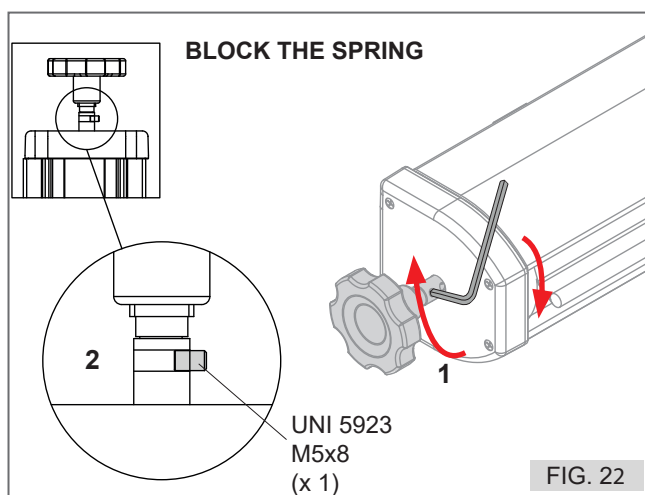
3.3 Spring tensioning



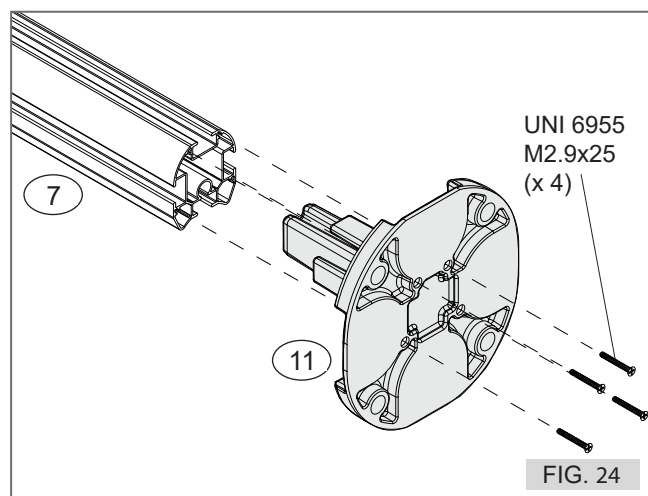
3.4 Installing the terminal and terminal caps



Do not let the handle slip out of your hands to ensure that the spring loading is not completely lost.

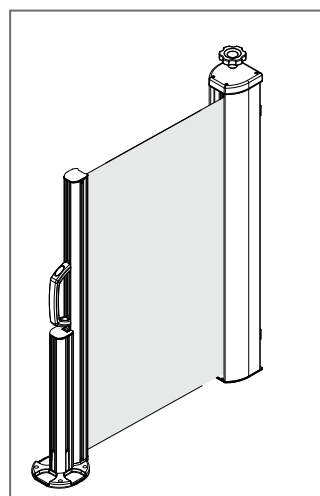


3.5 Installing the column feet

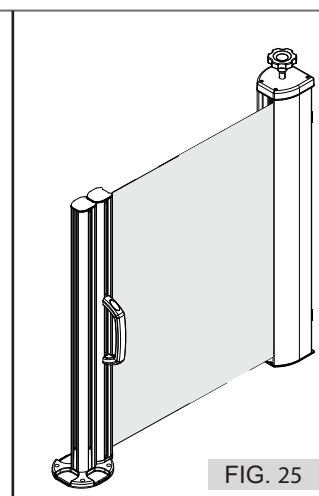


3.6 Handle assembly

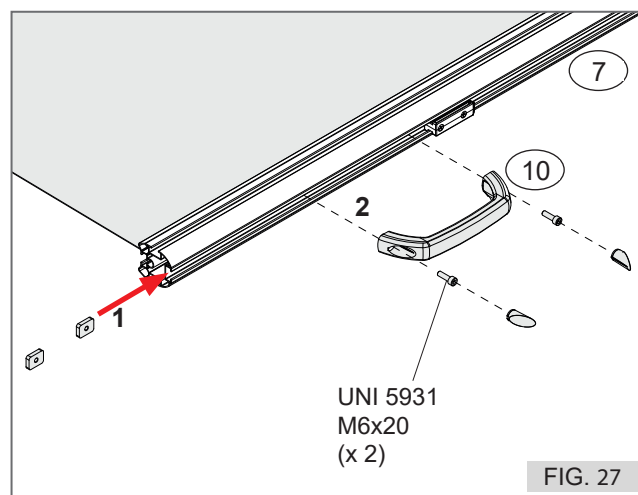
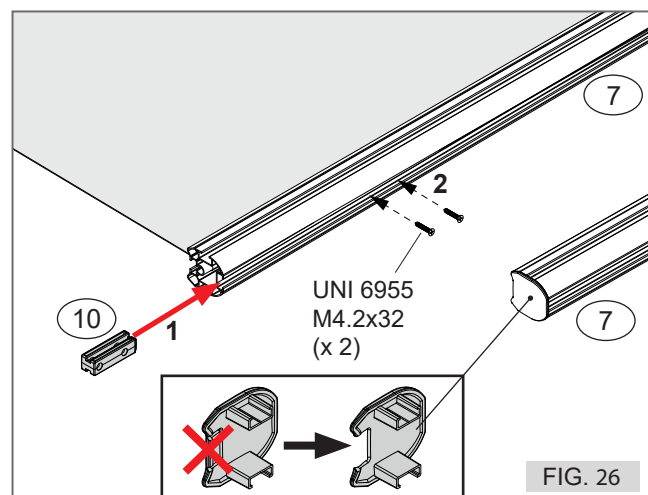
FRONT HANDLE



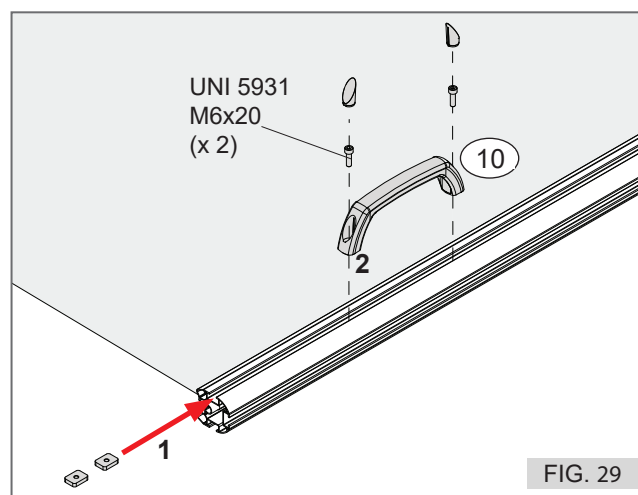
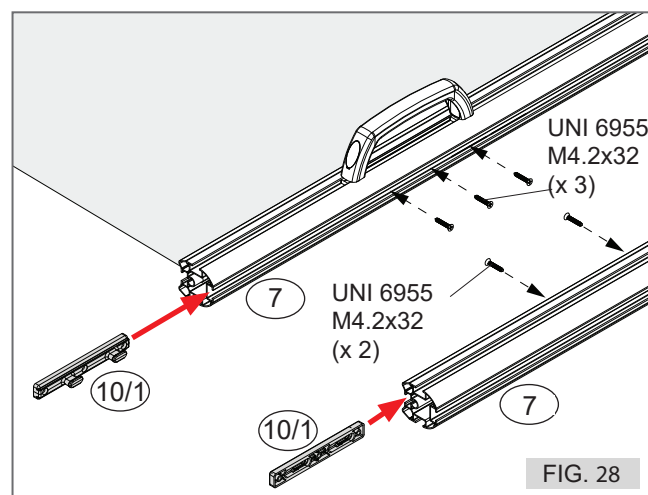
SIDE HANDLE



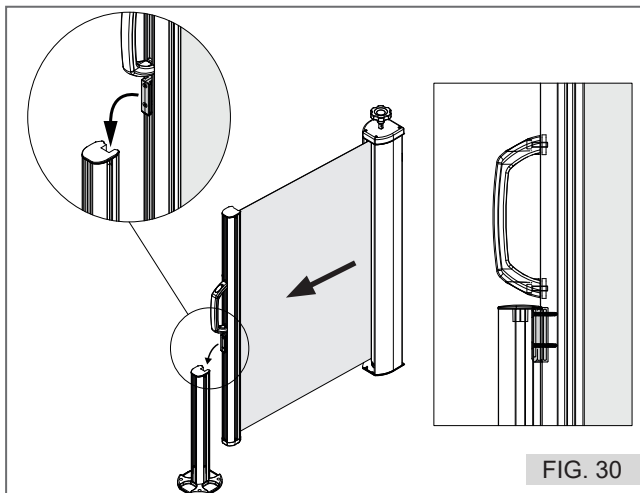
FRONT HANDLE



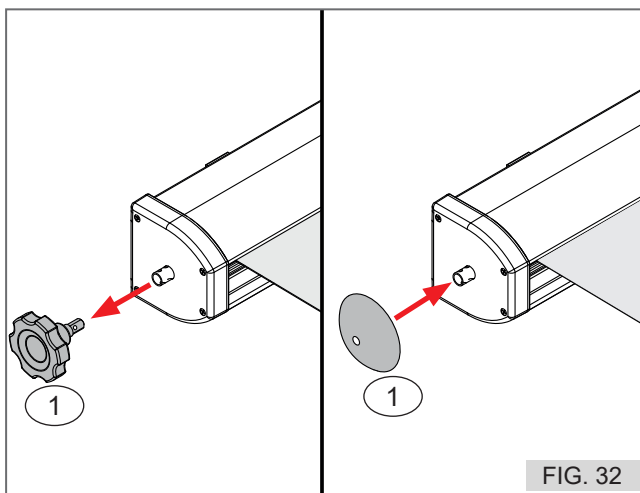
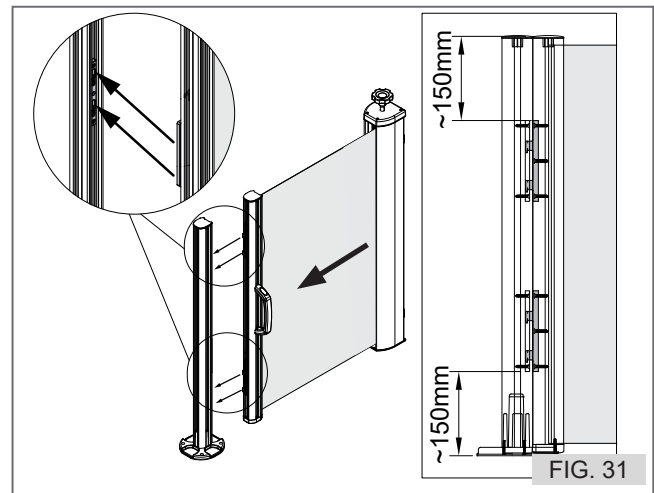
SIDE HANDLE



FRONT HANDLE



SIDE HANDLE





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